

Garant

HSS boring bar AH.. SVJCR 142°, for indexable inserts VC., right-hand, Shank Ø / insert size: 25/16mm


Order data

Order number	261330 25/16
GTIN	4045197653970
Item class	21T

Technical description

Insert size	16 mm
Pack of insert screws	269028 8
suitable indexable insert	VC.. 1604..
Minimum pre-drill $\varnothing D_{\min}$	28 mm
ISO code toolholder	AH25R SVJCR/L16
Head length L_1	44 mm
Centre offset L_3	3.5 mm
Neck width L_4	14.5 mm
Overall length L	200 mm
Clamping height L_2	24 mm
Setting angle κ	142 degrees
Shank $\varnothing D_s$	25 mm
Standard	Works standard
Application type	right-hand
Boring depth up to	5xD
Tool material	HSS

Through-coolant	yes
Application	Internal longitudinal turning
Type of product	Boring Bar

Accessories

Set of insert screws Type 8	269028 8
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659957 500
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX15	674248 TX15